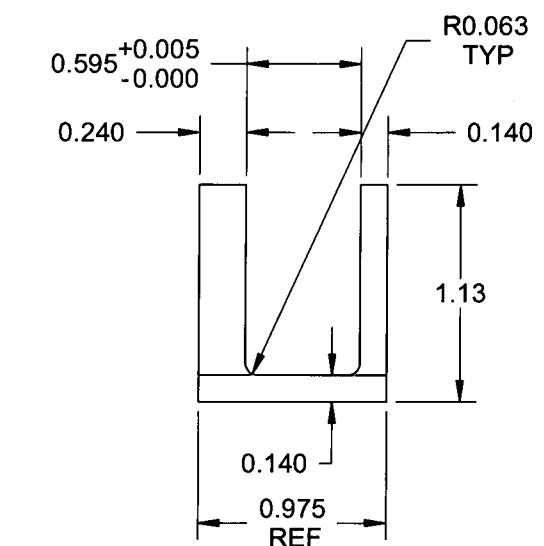
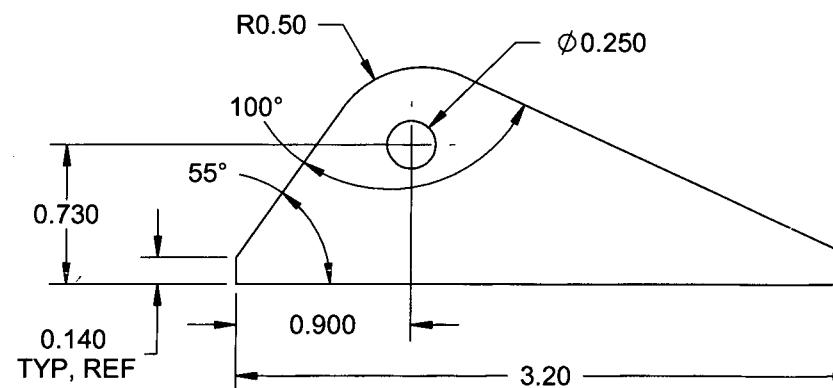
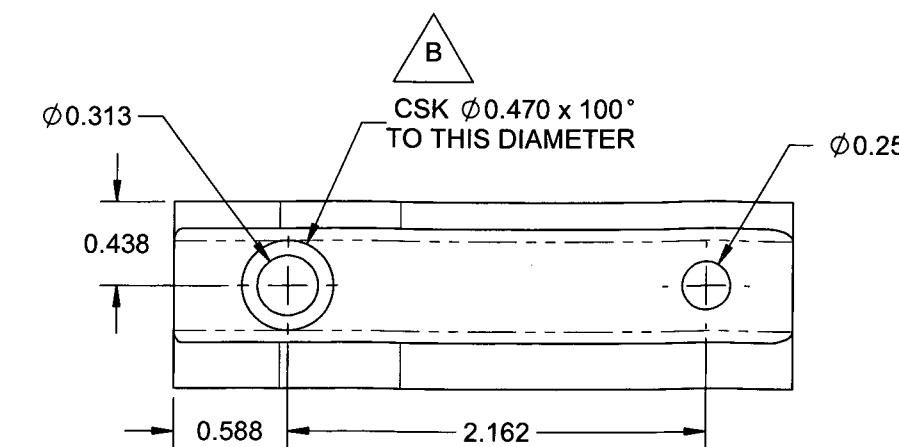


D

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2013-03-21
JP

D212-725-1-109 SMALL ENGINE MOUNT, LH

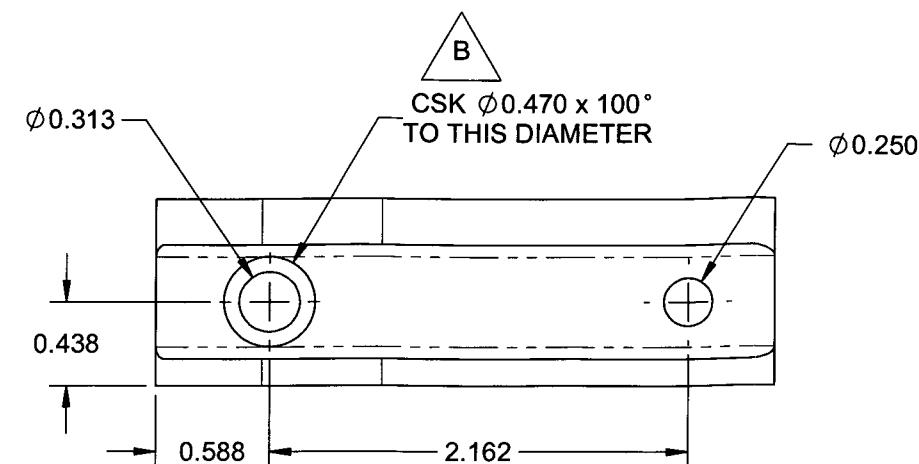
NOTES:

- 1) MATERIAL: AISI 4140 STEEL BAR
PER MIL-S-5626 OR AMS 6382/6349/6529
REF DART SPEC. M4140N-B
- OR AISI 4130 STEEL BAR
PER MIL-S-6758 OR AMS 6345/6348/6370/6528
REF DART SPEC. M4130N-B
HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.30 lbs

B	CSK Ø 0.470 x 100° WAS Ø 0.446 x 45° CHAMFER (ZN D5-1, D5-2)	RF	12.05.29
A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION		
DESIGN	JL	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>SM</i>	D4231	SHEET 1 OF 3
APPROVED	<i>120</i>	TITLE	SCALE
DE APPR.	<i>CH</i>	ENGINE MOUNT	NTS
DATE	12.05.29	COPRIGHT © 2011 BY DART AEROSPACE LTD	
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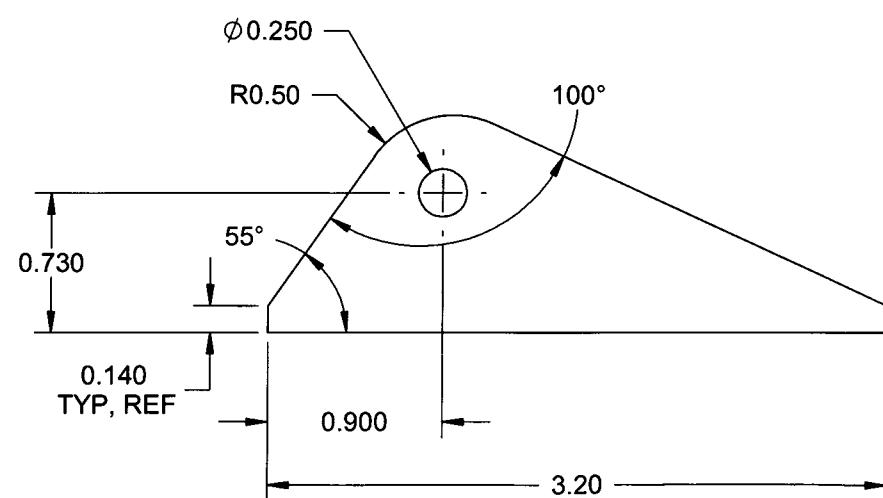
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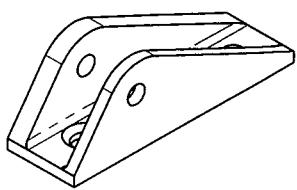
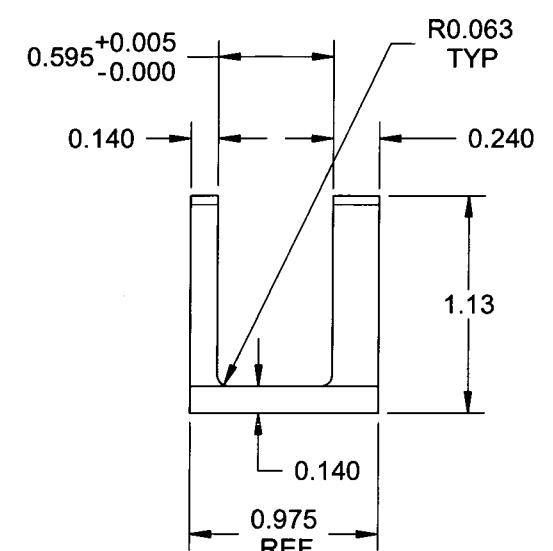
C

C



B

B



D212-725-1-110 SMALL ENGINE MOUNT, RH

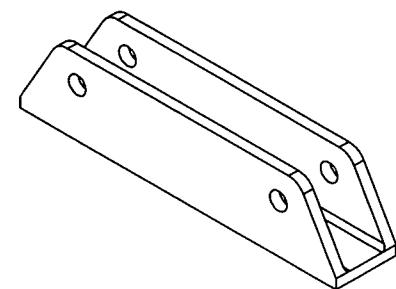
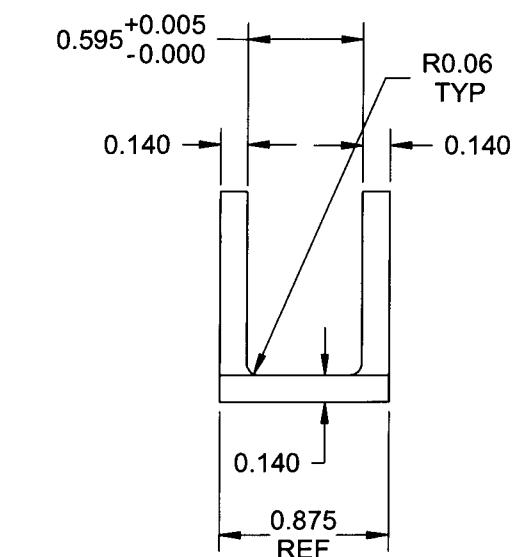
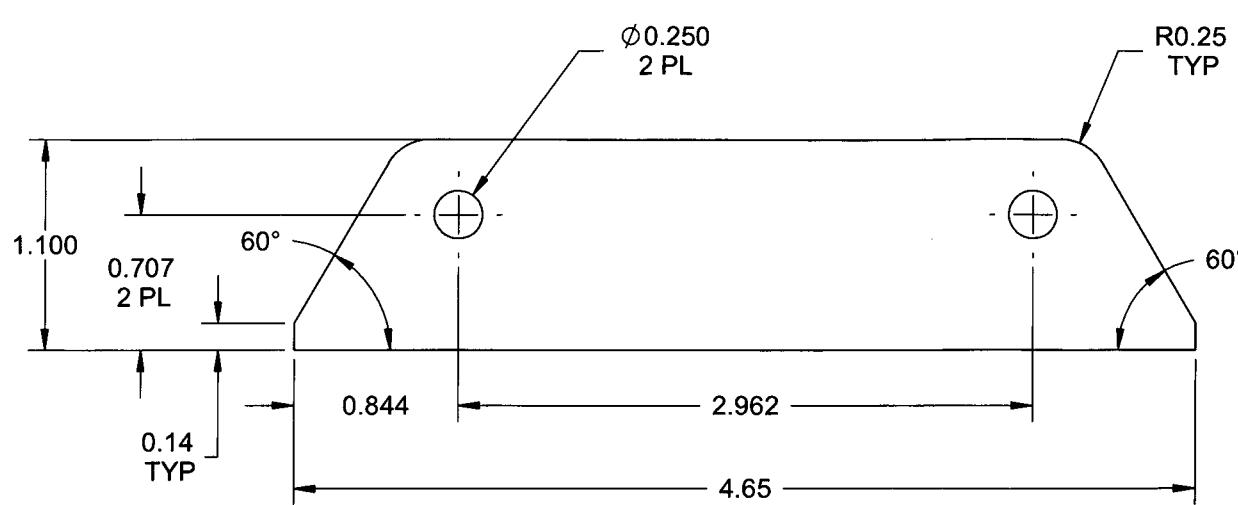
NOTES:

- 1) MATERIAL: AISI 4140 STEEL BAR
PER MIL-S-5626 OR AMS 6382/6349/6529
REF DART SPEC. M4140N-B
OR AISI 4130 STEEL BAR
PER MIL-S-6758 OR AMS 6345/6348/6370/6528
REF DART SPEC. M4130N-B
HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.30 lbs

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MF

DESIGN	JL	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>BS</i>	DRAWING NO.
MFG. APPR.	<i>SD</i>	REV. B
APPROVED	<i>MF</i>	D4231
DE APPR.	<i>MF</i>	SHEET 2 OF 3
DATE	12.05.29	TITLE
		SCALE
		NTS
		ENGINE MOUNT
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		WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1



D212-725-1-111 LARGE ENGINE MOUNT

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2013-03-21
MF

NOTES:

- 1) MATERIAL: AISI 4140 STEEL BAR
PER MIL-S-5626 OR AMS 6382/6349/6529
REF DART SPEC. M4140N-B
- OR AISI 4130 STEEL BAR
PER MIL-S-6758 OR AMS 6345/6348/6370/6528
REF DART SPEC. M4130N-B
HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.47 lbs

DESIGN	JL	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BS</i>	DRAWING NO.	
MFG. APPR.	<i>SM</i>	REV. B	
APPROVED	<i>MF</i>	D4231	
DE APPR.	<i>MF</i>	SHEET 3 OF 3	
TITLE		SCALE	
ENGINE MOUNT		NTS	
DATE	12.05.29	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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